# Flagstaff



**MICRO LITES & SHAMROCKS** 





# We're building a legacy.

FLAGSTAFF HAS EMERGED AS AN INDUSTRY LEADER IN THE MANUFACTURING OF LIGHT WEIGHT TRAVEL TRAILERS, FIFTH WHEELS AND CAMPING TRAILERS. For over 25 years, Flagstaff has been committed to being the market's "light weight" specialist. With a focus on providing travel trailers to meet the weight requirements of the vehicles our customers own, we have built a tradition of providing superior value and service while remaining in tune with our customer's needs. As a result, Flagstaff has become one of the most versatile product lines in the light weight trailer market, proudly showcasing more innovative floor plans, appealing features and refined interior appointments than any others in its class.





TODAY, FLAGSTAFF REMAINS COMMITTED TO INSURING THAT OUR CUSTOMERS ENJOY THEIR CAMPING EXPERIENCES. Through the utilization of our experienced work force, "state of the art" lamination facility, modern production plants and detailed assembly processes, we continue to provide our customers with the best built product possible at an unmatched value.





### THE TRADITIONAL FLAGSTAFF **SHAMROCK AND MICRO** LITES CONTINUE TO PROVIDE **UNSURPASSED VALUE AND**

**COMFORT.**The spacious interiors offer numerous windows, 80" vaulted ceilings with directional vented air conditioning and extensive interior LED lighting throughout. Rich with appointments like solid surface kitchen counter tops and under mount kitchen sinks (select models), a stove top with glass cover, 22" oven and distinctive Maple or Driftwood cabinets with solid wood doors and drawer fronts throughout add to the tremendous value provided.



**Standard White Exterior** 

Featuring an aluminum framed with vacuum bonded construction, high gloss fiberglass exterior and deluxe graphics, the Flagstaff Micro Lite & Shamrock are among the best constructed, most well insulated trailers available on the market today.



**Optional Champagne Exterior** 

Flagstaff travel trailer models are loaded with features like Polished alloy wheels with Nitro filled radial tires mounted to Dexter Torflex Torsion Rubber Ride Axles for a smooth, safe ride. Don't forget about that clean Flagstaff look with frameless bonded windows and an automotive front windshield (where applicable)





19 SHAMROCK

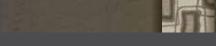
REGAL / DRIFTWOOD











### 19 SHAMROCK

REGAL / MAPLE



Standard White Exterior

## The tradition continues.

Flagstaff offers a group of appealing features to enhance your lifestyle and camping experience. Brand name appliances, ducted furnaces, a quick recovery auto gas / electric water heater and built in entertainment centers with Bluetooth technology and a sound bar, are just a few of the standards you can expect. For those who really want to get away, all our units are solar ready!

Styling and amenities while keeping your towing and camping needs in mind.

FLAGSTAFF

## Micro Lite

## TOWING A TRAILER DOESN'T REQUIRE A TRUCK

ANYMORE. When towing size and weight are your focus. You will find that these specially designed Micro Lite models offer flexible floor plans that provide you with more comfort and amenities than you would expect — all within the towing capacity of many SUV's and Mini Vans



6

SPOKANE / MAPLE













The Unloaded Vehicle Weight (UVW) listed represents the weight of one trailer with that model's standard equipment including the content of specified option packages. \* See back cover for further specification definitions.

OPT FOR 21DS, 25BHS, 25FKS, 25BDS,

25BRDS, 25FBLS

21DS, 23LB

FLAGSTAFF

# Shamrock

A VALUE THAT'LL MAKE YOU JUMP! We have a trailer just for you. Whether you are interested in the expanded interior space provided by the spacious drop down bunks with heated mattresses or the ability to bring an ATV along with the feel of a traditional trailer, the Flagstaff Shamrock will deliver the quality and amenities you expect. Flagstaff brings the necessities of residential living on the campsite.

**233S** 

BOULDER / MAPLE

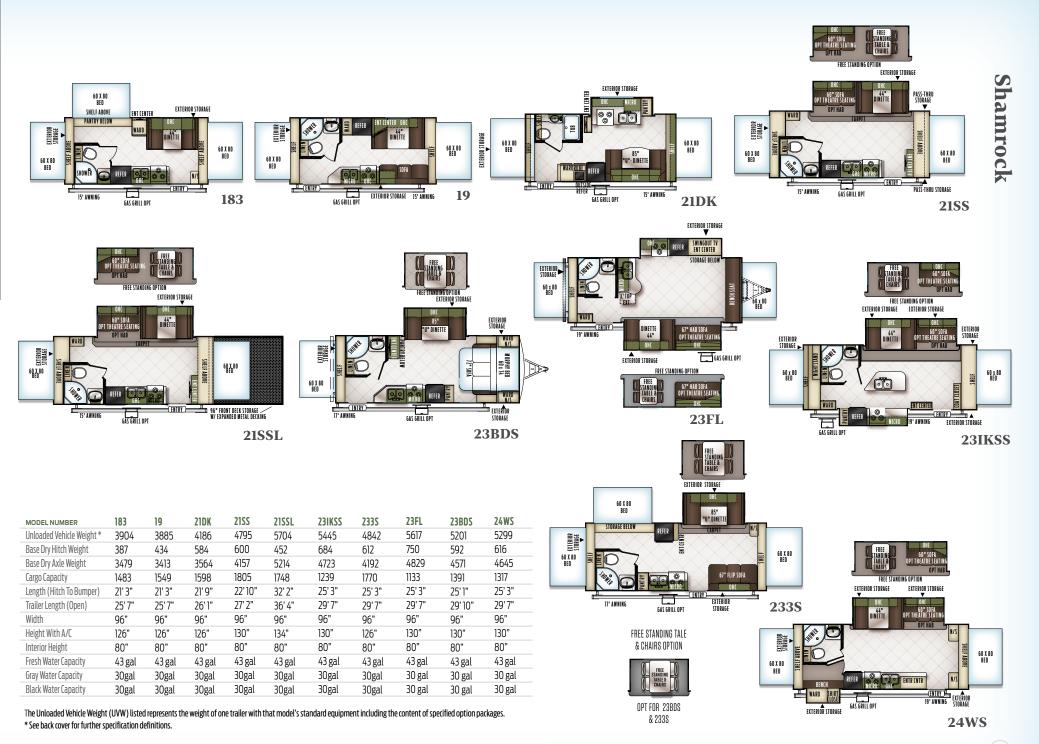




**Standard White Exterior** 







# Popular Features

**JUST A FEW FEATURES THAT MAKE US GREAT.** Flagstaff takes careful consideration to each feature added into each product produced. Every detail is considered ranging from extra sleeping room, storage, comfort and convenience. Take time to review the features listed below and match them with the competition's products. We're confident you'll discover Flagstaff is the superior choice.



- A Power Awning with tilt adjustment and LED indirect lighting (Opt.)
- B 24" and 32" TV, entertainment center and sound bar where applicable. (Selected Models)
- **C** Radius Glass Door Shower (N/A Models with Tub Bases)
- D Solid Surface Kitchen counter tops with flush mount sink and covers. (Excludes 19FDBH, 19FD & 19FBS)
- E Deluxe Tri-Fold Sleeper Sofa (Per floorplan)
- **F** Deluxe Tri-fold Sleeper Sofa with Comfortable, Easy Set-up Queen Bed.













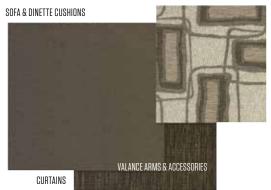
- A Rear camera prep. (Std. all models) The Furrion observation camera system with digital wireless technology is sold separately.
- **B** Control Panel (Std.)
- **C** WIFI Ranger WIFI Booster, providing you with a secure connection through your WIFI. (Std.)
- D Heated holding tanks with 12 Volt heat pads secured to the bottom No need to use the furnace to heat tanks when traveling. (Opt.)
- E Solar Panel Prep (Std. All Models) The Zamp 40 amp. portable solar panel shown is sold separately.
- **F** 60" Heated theater seating (Per floorplan)



### **Boulder**



**VALANCES & DINETTE** 



### Regal





DRIFTWOOD DÉCO STANDARD



MAPLE DÉCOR OPTION



STANDARD FLOOR COVERING



OPTIONAL FLOOR COVERING



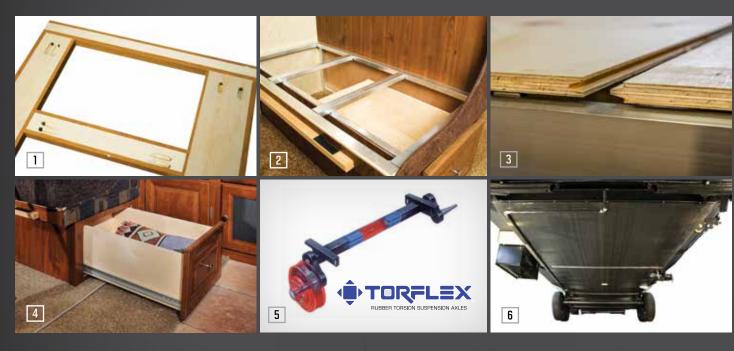
CARPET

**Spokane** 

# **Quality Construction**

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**THE DETAILS ARE WHAT MAKE ALL THE DIFFERENCE.** Flagstaff takes pride in constructing the very best products possible in each price point. From our entry level units to our top of the line products, no short cuts are taken to achieve excellence. From the all-steel I-beams to the residential interior amenities to the vacuum-bonded exteriors, Flagstaff products are quality built from the ground-up.





- 1 Glued and screwed wood cabinetry
- 2 Aluminum dinette frames for added strength and weight savings
- **3** 5/8" Tongue and Groove Plywood sub-floor glued and screw to aluminum framing.
- 4 Extra large dinette storage drawers and full extension metal drawer guides in the kitchen
- **5** Dexter Torflex Axles:
- · Independent wheel suspension and self-damping action
- Rubber cushioning eliminates
  metal-to-metal contact.
- Forged torsion arm for maximum strength

Models are also equipped with E-Z Lube® System and Nev-R-Adjust® Brakes.

- **6** Standard under belly to protect trailer components as well as increasing aerodynamics on Micro Lites (Excludes 19FDBH, 19FD, 19FBS and Shamrocks)
- 7 Aluminum Frame Construction with high gloss fiberglass exterior and deluxe graphics

### ROOF CONSTRUCTION



Vacuum-bonded radius roof with vaulted ceiling providing superior insulation and more interior height.



4" thick roof with built in insulated A/C ducts



Built strong to enable you to conveniently perform periodic roof maintenance.



Structurally engineered materials makes our vacuum-bonded walls some of the strongest in the industry.

# VACUUM-BONDED LAMINATED CONSTRUCTION



Flagstaff is one of only a few manufacturers with six sided aluminum framing. Vacuum bonded walls and roof to ensure a well-insulated, light weight, strong structural trailer.

# Standards & Options

MODELS	S	ML
STANDARD PACKAGE H (19FD, 19FDBH, 19FBS)		S*
Tinted Bonded Frameless Windows		S
Aluminum Wheels		S
AM/FM Stereo W/ DVD Player		S
Dual LP Bottles		S
Flush Mount Stove Cover		S
Black Tank Flush		S
Single Door Auto Gas/Elec. Refrigerator		S
Ducted Furnace		S
Heated Mattress		S
TV Antenna		S
Microwave Oven		S
Spare Tire Carrier and Cover		S
Water Heater w/ Interior Gas and Electric Switches		S
Gas Oven		S
Outside Speakers		S
Night Shades		S
STANDARD PACKAGES	Pkg. G	Pkg. D
Square Bunk Ends W/ Attached Boots & Aircraft Cable (Pkg. G Only)	S	
Automotive Grade Easy Latch Bunk Latch/Lock (Pkg. G Only)	S	
Aluminum Cage Dinette Base	S	S
6 Sided Aluminum Cage Construction	S	S
Vacuum Laminated 1 Piece Roof and Walls	S	S
Enclosed Underbelly (Pkg D. Only)		S
4 Frame Mounted Stabilizer Jacks	S	S
Torsion Axle, Rubber-Ryde Suspension	S	S
Nitro Filled Radial Tires	S	S

MODELS	S	ML
Polished Alloy Wheels	S	S
LED TV W/ Multi-directional Antenna	S	S
Prewire for Back Up Camera and Solar	S	S
Multi Zone Stereo W/ DVD/CD/AM/FM and Bluetooth Control	S	S
Outside Speakers	S	S
Maxxair® Ventilation Fan and Vent Cover (2 for Pkg. G)	S	S
13,500 BTU Roof AC	S	S
Night Shades	S	S
Double Bowl Undermount Kitchen Sink	S	S
Solid Surface Kitchen Countertops (N/A 19' Micro Lites)	S	S
Recessed Cooktop W/ Flush Mount Cover	S	S
Microwave Oven	S	S
Double Door Auto Gas/Elec. Large Refrigerator (Opt 19 and 183 Shamrock)	S	S
Water Heater w/ Interior Gas and Electric Switches	S	S
Power Awning	S	S
Black Tank Flush	S	S
Spare Tire W/ Carrier and Cover	S	S
Tinted Bonded Frameless Windows	S	S
Outside Grill (Pkg. D Only)	0	S*
Automotive Front Windshield	S*	S
INTERIOR FEATURES		
Driftwood Interior	S	S
Maple (w/ Solid Maple Glaze Finished Cabinet Doors) Interior	0	0
Decorative Slide Out Fascia	S	S
Solid Wood and Raised Panel Doors and Drawers	S	S
Screwed and Glued Wood Cabinetry	S	S
Residential Full Extension Metal Drawer Guides	S	S

MODELS	S	ML
Engineered Mold and Mildew Resistant Floor Covering	S	S
Ducted Furnace	S	S
13,500 BTU Ducted Air (N/A 19FBS, 19FD, 19FDBH, 183, 19)	S*	S*
15,000 BTU A/C	0	0
13,500 Roof A/C (Std. 183, 19)(Opt. 19FDBH, 19FBS, 19FD)	S*	S*
Carbon Monoxide Detector	S	S
12 Volt Power Plug Hook-up	S	S
CSA	0	0
Monitor Panel Switch Station	S	S
55 Amp Converter With Charger	S	S
Battery Disconnect Switch	S	S
Recessed Ceiling LED 12 Volt Interior Lighting	S	S
Bunk Fan/Light Combination with Each Bed	S	
Mounted 24" LCD TV (Opt. 19FBS, 19FD, 19FDBH)	S	S*
Bedroom Mounted 24" LCD TV (Opt. 25FKS S: 23IKSS, 233S Only)	0*	0*
Mounted 32" LCD TV (S: 24WS, 21BD, 21DK, 21SS, 21SSL, 23IKSS ML: 25FKS,		
25BDS, 25BRDS)	S*	S*
Digital AM/FM/CD/DVD w/ Remote	S	S
MP3 Player Hook-Up	S	S
Premium Soundbar (Where applicable)	S*	S*
Decorative Valances	S	S
Heated Theater Seating w/USB Ports ILO Sofa (Per floorplan)	0*	0*
Deluxe Tri-Fold Sleeper Sofa (Per floorplan)	0*	0*
44" Family Dinette (Per floorplan)	S*	S*
48" X 84" Spacious King-U-Style Dinette (Per floorplan)	S*	S*
Free Standing High Pressure Laminated Table	S	S*
Free Standing Table and Chairs (Per floorplan )	0*	0*
Stainless Steel Appliances	0	0

STANDARDS & OPTIONS ARE SUBJECT TO CHANGE.





MODELS	S	ML
Double Door Auto Gas / Elect. Refrigerator	S*	S*
Raised Refrigerator Panels	0	0
Single Door Auto Gas/Elec. Refrigerator (19FDBH, 19FD, 19FBS)		S*
3 Burner High Output Gas Range w/ Glass Stove Top Cover	S	S
Gas Oven (Required 21DK, 23IKSS, 23FBKS, 25DKS, 25KS)	0*	0*
Under Mount Double Bowl Kitchen Sink w/		
Residential Style Faucet (N/A 19FD, 19FDBH, 19FBS)	S	S*
Residential One-Piece Sink Cover	S	S
Cutting Board	S	S
Counter Top Extension (Std. 21FBRS, 23FB, 23LB, 25BDS, 25BRDS, 25BHS)		S*
Water-Pur Filtration System	S	S
Tub Surround	S	S
Radius Glass Door Shower	S*	S*
Bathroom Skylight	S	S
110 DSI Gas/Electric Six Gallon "Quick Recovery" Water Heater By-Pass Kit	S	S
Foot Flush Toilets	S	S
Extra Maxxair® Ventilation Fan and Vent Cover	S	0
Murphy Bed w/ Under Sofa Storage System and Outside Access		
for Unmatched Floor Plan Flexibility (Per floorplan)		0*/S*
Murphy Bed w/ Dinette for Unmatched Floor Plan Flexibility (Opt. 21FBRS)		0*
Heated Mattress	S	S
WIFI Ranger WIFI Booster	S	S

MODELS	S	ML
EXTERIOR FEATURES		
Magnetic Compartment Door Catches	S	S
Fully Aluminum Frame (Floor, Sidewall, & Roof)	S	S
Insulation Factors R-7 Side Wall, R-12 Floor and R-14 Ceiling	S	S
Radius Roof w/ Interior Vaulted Ceilings	S	S
Vinyl / Rubber Composite Roofing Membrane	S	S
T V Antenna w/ Cable & Satellite Hook-Up	S	S*
Rear Observation Camera Prep w/ Molded Mounting Plate	S	S
Laminated Oyster Colored Fiberglass Sidewalls	0	0
Laminated Fiberglass Sidewalls	S	S
Distinctive Black Exterior Trim	S	S
Electric Slide-Out (All Slide Out Models)	S	S
Lower Front Diamond Plate Panel		S
Easy to Reach Lockable Bed Latch System	S	
Bed Cable System (No Poles)	S	
Rear Ladder		0
Bike Rack Ladder Attachment		0
Power Awning With Adjustable Rain Dump and LED Lighting	S	S
Awning Slide Topper	0	0
Entrance/Screen Door	S	S
Friction Hinge Entrance Door		S
Large Assist Grab Handles	S	S
Radius Corner Windows and Doors	S	S

MODELS	S	ML
Thermopane Windows	0	0
Outside Grill Prep	S	S
Outside Gas Grill and Worktable (Opt: 19FBS, 19FD, 19FDBH)	0	S*/O*
Outside Shower	S	S
1/2 Sliding Storage Tray (N/A 19FDBH, 19FD, 23FB and All Models		
w/ Murphy Bed) (Opt. 183, 19, 21SS, 21SSL, 23IKSS)	0*	0*
Outside Antifreeze Stations	S	S
Two-20 Lb Gas Bottles (19FD, 19FDBH, 19FBS Only)	S	S*
Two-30 Lb Gas Bottles		S*
Molded Bottle Cover	S	S
Surface Coated Steel I-Beam Frame (N/A 19FBS, 19FD, 19FDBH)	S	S*
8' X 8' Front Storage Deck: 1300 LBS. Max Capacity (21SSL Only)	\$*	
Fuel Station with 18 Gallon Capacity (Gasoline Only) (Opt. 21SSL Only)	0	
Toylok Mounted Locking System (21SSL Only)	S*	
Power Tongue Jack	0	0
Easy Lube Axles and Nev-R Adjust Brakes	S	S
Radial Tires w/ Nitro Fill (19FD, 19FBS, 19FDBH)	S	S
Double or Triple Entry Step	S	S
Off Road Package (Includes: 15" Off Road Tires and Aluminum Wheels)		
(21SSL Only)	S*	
Electronically Controlled Heated Holding Tanks	0	0
Black Water Flush	S	S



**CUSTOMER SATISFACTION** 

**FOREST RIVER** encourages you to **BUY LOCAL** 

www.ForestRiverBuyLocal.com



#### PRE-DELIVERY INSPECTION FACILITY

call away.

20,000 square feet of quality assurance. The bare essentials for a premium product. This state-of-the-art facility gives immediate daily feedback to production for quality assurance in every unit built.

### 24/7 EMERGENCY ROADSIDE ASSISTANCE For a worry-free ownership experience Forest River includes one year of Coach-Net RV Technical & Roadside Assistance with each RV purchase. Whether new to the RV lifestyle or an experienced RV enthusiast, Forest River owners have 24/7 access to technical, operational and emergency road service coverage throughout the US & Canada. Coach-Net's fast, dependable service is just a phone

### LOOK FOR OUR OTHER POPULAR LINES OF FLAGSTAFF CAMPING TRAILERS.



Flagstaff E-Pro Travel Trailers



Flagstaff Tent Campers



Flagstaff Super Lite Travel Trailers & Fifth Wheels



Flagstaff V-Lite, Classic Super Lite Travel Trailers & Fifth Wheels

### **Specification Definitions**

**GVWR (Gross Vehicle Weight Rating)** - is the maximum permissible weight of the unit when fully loaded. It includes all weights, inclusive of all fluids, cargo, optional equipment and accessories. For safety and product performance do NOT exceed the GVWR.

**GAWR (Gross Axle Weight Rating)** - is the maximum permissible weight, including cargo, fluids, optional equipment and accessories that can be safely supported by a combination of all axles.

UVW (Unloaded Vehicle Weight)\* - is the typical weight of the unit as manufactured at the factory. It includes all weight at the unit's axle(s) and tongue or pin and LP Gas. The UVW does not include cargo, fresh potable water, additional optional equipment or dealer installed accessories.

\*Estimated average based on standard build optional equipment.

CCC (Cargo Carrying Capacity)\*\* - is the amount of weight available for fresh potable water. cargo, additional optional equipment and accessories. CCC is equal to GVWR minus UVW. Available CCC should accommodate fresh potable water (8.3 lbs per gallon) Before filling the fresh water tank, empty the black and gray tanks to provide for more cargo capacity.

\*\* Estimated average based on standard build optional equipment

Each Forest River RV is weighed at the manufacturing facility prior to shipping. A label identifying the unloaded vehicle weight of the actual unit and the cargo carrying capacity is applied to every Forest River RV prior to leaving our facilities.

The load capacity of your unit is designated by weight. not by volume, so you cannot necessarily use all available space when loading your unit.

### FLAGSTAFF

## Warranty

FOR DETAILS ON FLAGSTAFF'S COMPLETE WARRANTY PROGRAM, SEE **YOUR FLAGSTAFF DEALER.** When it comes to backing products with the same quality and commitment it does when it begins the manufacturing process, the only name you have to remember when you're looking for a recreational vehicle is Flagstaff. Flagstaff offers the following additional limited warranties to the original purchasers. Consult written warranty for details.

1. Twelve-year vinyl roof warranty, 2. Two-year fiberglass warranty, 3. Ten-year Torflex® axle warranty, 4. One-year bumper to bumper warranty, 5. Five-year tent warranty,



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YOUR FLAGSTAFF DEALER

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